

SUV / COUPE

2021 GLC



2021 GLC

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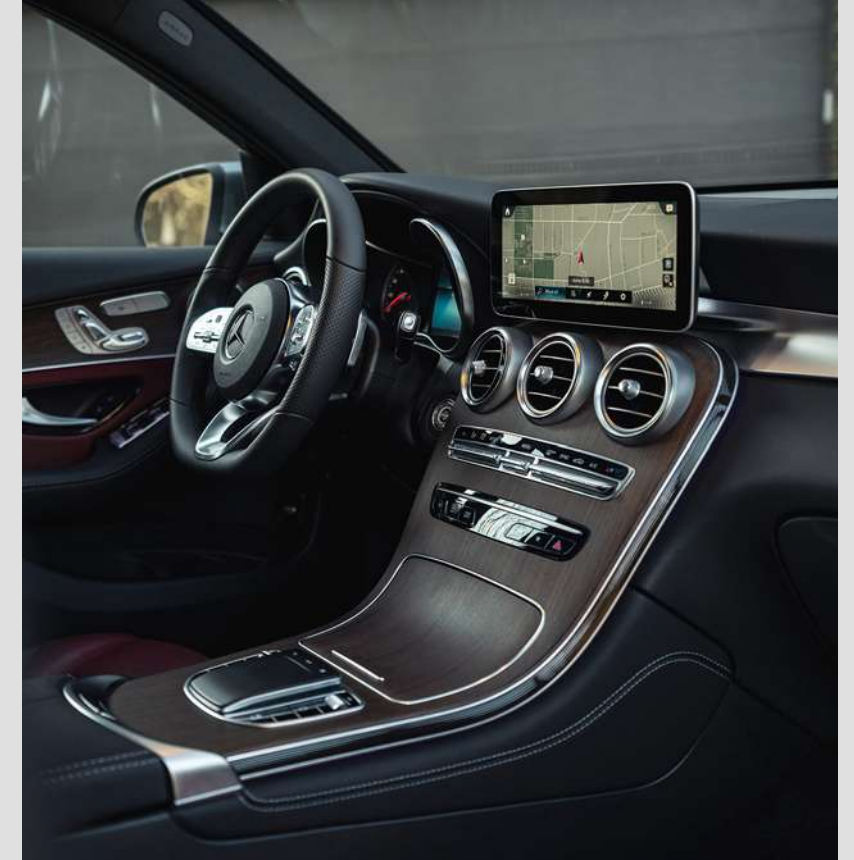


Standard and available equipment may vary by model. Please see back of brochure.



THE 2021 GLC

If your next automobile could excel at just one thing, what would it be? Well, that's a question a GLC will never ask. A Mercedes-Benz SUV likes to overachieve, outperform, and overdeliver. A natural athlete with a dashing sense of style, the GLC might be the most popular member of its family even without its intelligence and refined manners. But it's all those things. Which might make it the one SUV for you.



KEY FEATURES



The versatility of a GLC doesn't stop at its flexible cargo space and rugged capability. That's because it starts not just with the body of an SUV but the soul of a sport sedan. All to win over your heart.

LUXURY 08

Power tinted-glass Panorama roof*
 Heated power front seats with driver's 3-position memory, ventilation*; heated steering wheel*
 Dual-zone climate control w/dust/pollen/odor filters
 64-color LED ambient lighting, illuminated door sills*
 Burmester® surround sound*
 PARKTRONIC with Active Parking Assist



CAPABILITY 09

KEYLESS-GO® and hands-free* power liftgate
 Inline-4 turbo, AMG-enhanced V6 biturbo, and AMG V8 biturbo engines; DYNAMIC SELECT drive modes
 Rear-wheel drive; or 4MATIC®, AMG Performance 4MATIC or AMG Performance 4MATIC+ all-wheel drive
 18" to 21" alloy wheels¹*
 4-wheel independent suspension: selective-damping or AMG Sport based on AIR BODY CONTROL



SAFETY 10

Rearview camera, or Surround View System*
 Blind Spot Assist with Exit Warning Assist
 Intelligent Drive* driver assistance suite, including Active Distance Assist DISTRONIC®, Active Brake Assist w/Cross-Traffic Function, Active Lane Change and Speed Limit Assists, PRE-SAFE® PLUS, Active Stop-and-Go Assist, Route-based Speed Adaptation
 Antitheft alarm, Parking Damage Detector*



TECHNOLOGY 10

Mercedes-Benz User Experience (MBUX) w/"Hey, Mercedes" voice assistant; MBUX gesture control*
 12.3" digital instrument cluster,* 10.25" multimedia touchscreen, steering-wheel Touch Control Buttons
 Apple CarPlay™ and Android Auto; wireless phone charging*; SiriusXM® 6-month trial*
 Mercedes me connect featuring smartphone app with Remote Start, 4G LTE WiFi,* and more²



*Optional or not available on some models. Please see endnotes at back of brochure.



WHENEVER, WHEREVER. BUT NEVER “WHATSOEVER.”

If you're a driving enthusiast, shouldn't your vehicle match your enthusiasm? That's what drives the GLC. Its turbocharged torque and agile handling reaffirm why the first word in SUV is “sport.” Exhilaration extends to just about every aspect of its character: eager to please, open to adventure, and adept at adapting—from flexible cargo space to variable-damping suspensions. If you like to indulge, the GLC is happy to oblige—with heated front seats, hands-free parking, and five choices in hand-finished wood trim. Wherever you look in a GLC, or wherever you go in it, you'll find more reasons it's the most eagerly sought-after Mercedes-Benz.

What you'll have a really hard time finding is anything that's been overlooked by its engineers, designers and craftspeople. Mirrors, roof pillars, and even wheels and numerous underbody elements have been aerodynamically optimized for quieter, more stable and more efficient performance. There's not a single light bulb, inside or out: Efficient, effective and enduring LEDs help brighten your path or your mood. Your GLC can watch your blind spots—even after you park, in case someone starts to open a door when a car is coming. Whether a spacious SUV or sporty—and still spacious—coupe, there's one thing all eight GLC models do best: Outdoing.



MODELS

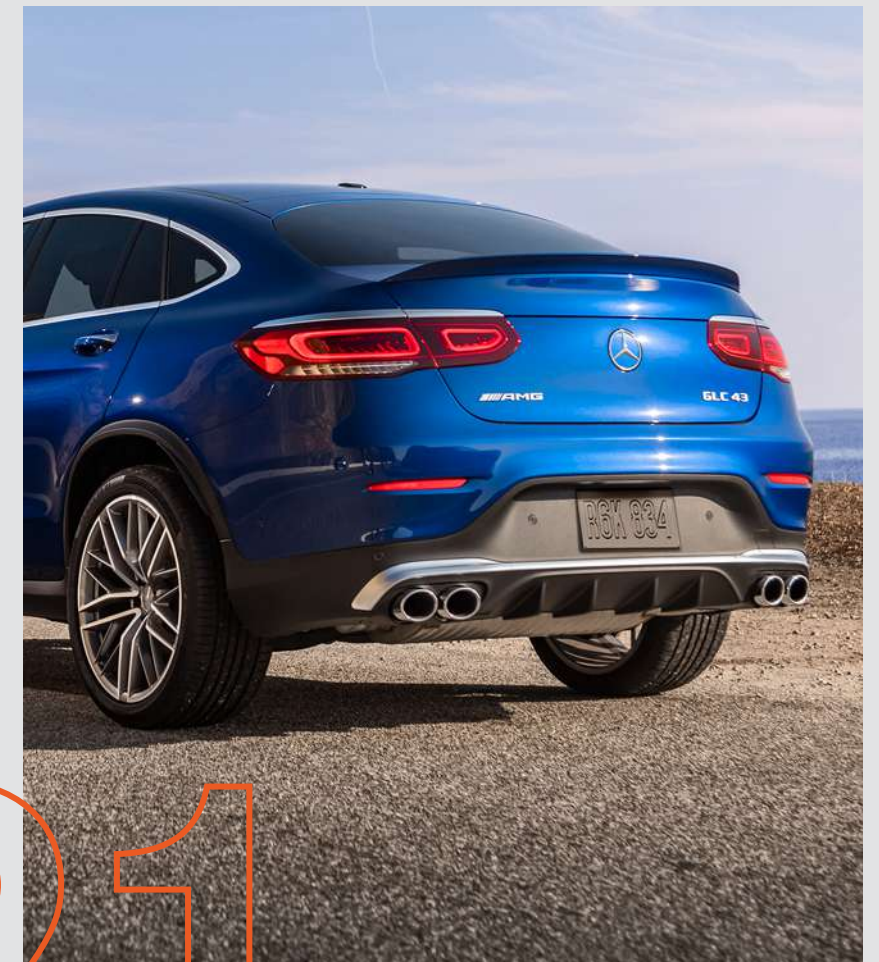
GLC 300 SUV
255-hp inline-4 turbo,
rear-wheel drive

GLC 300 4MATIC SUV / COUPE
255-hp inline-4 turbo,
4MATIC® all-wheel drive

AMG GLC 43 SUV / COUPE
AMG-enhanced 385-hp V6
biturbo, AMG Performance
4MATIC all-wheel drive

AMG GLC 63 SUV / COUPE
Handcrafted AMG 469-hp V8
biturbo, AMG Performance
4MATIC+ all-wheel drive

AMG GLC 63 S COUPE
Handcrafted AMG 503-hp V8
biturbo, AMG Performance
4MATIC+ all-wheel drive







UNSPARING INDULGENCE

The attention to detail in the GLC cabin is apparent the moment you enter. Even more rewarding—and enduring—is the way it pays attention to you. Like climate control that filters particles and allergens. The spectrum of choices in hand-fitted upholstery. Five no-charge options in hand-finished wood for the flowing console and doors. And luxuries such

as heated power front seats, a power liftgate, and a 4-way power-adjustable steering column that’s part of the driver seat memory—all standard. The GLC’s options even go beyond the norm for you: 64 colors of ambient lighting let you suit your mood, or set a new one. And a giant glass sunroof can deliver the sky or, in true GLC fashion, give you star treatment.

LUXURY HIGHLIGHTS

- Heated, ventilated* and power front seats; heated rear seats*
- Dual-zone climate control with dust, pollen and activated-charcoal odor filters
- 64-color LED ambient lighting with illuminated front door sills*
- Burmester® Surround Sound System*

- KEYLESS-GO®, pushbutton start, power liftgate, HANDS-FREE ACCESS* for liftgate
- Power tinted glass Panorama roof*
- Heated steering wheel*
- Five no-charge choices in wood cabin trim
- designo* Nappa leather upholstery package*

*Optional or not available on some models. Please see back of brochure.



INSPIRING CONFIDENCE

The commanding view of an SUV meets the athletic reflexes of a Mercedes-Benz in the GLC. A 4-wheel multilink suspension teams with handling features tuned to each model: Selective damping can firm up instantly in tight turns in the 255-hp turbo GLC 300, while keeping the ride silky in most situations. The AMG models, from the 385-hp biturbo V6 GLC 43 to

the GLC 63 S—503 handcrafted horses stampeding from its biturbo V8—feature adaptive air springs. A range of three all-wheel drive systems is tailored to expertly manage each GLC’s ample torque, via slick 9-speeds and sizable wheels. Whether you’re driving solo, carpooling or cargo-hauling—in any season—a GLC inspires your confidence with its competence.

CAPABILITY HIGHLIGHTS

Engine: 255-hp inline-4 turbo (GLC 300), 385-hp AMG-enhanced V6 biturbo (AMG GLC 43), handcrafted 469-hp AMG V8 biturbo (AMG GLC 63), or handcrafted 503-hp AMG V8 biturbo (AMG GLC 63 S)

9-speed automatic transmission with shift paddles: 9G-TRONIC, AMG SPEEDSHIFT® TCT (GLC 43) or SPEEDSHIFT MCT (GLC 63/63 S)

Rear-wheel drive; or three all-wheel drive* systems: 4MATIC®, AMG Performance 4MATIC, or AMG Performance 4MATIC+

Selective-damping suspension (GLC 300), or AMG AIR BODY CONTROL Sport Suspension

DYNAMIC SELECT drive modes

40/20/40-split power-folding rear seats³



*Optional or not available on some models. Please see endnotes at back of brochure.

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Now matter how technologically advanced, a Mercedes-Benz focuses foremost on humanity: the people it carries, and the world around it. The innovations in a GLC help you envision the future, experience it, and most of all, reach it.



SUPERHUMAN PERCEPTION

A network of advanced sensors keeps virtual unblinking eyes on what's next—even when it's behind you. As you drive, radar watches traffic ahead to help you avoid or lessen frontal collisions. Blind Spot Assist can help make lane-changes safer. After you park—which your GLC can help you do hands-free—it can alert you if it's not ok to open a door. And an available suite of assists can help de-stress any drive: Cruise control that adapts to traffic flow and lane curvature, and even slows for toll plazas and speed zones. Changing lanes by tapping a turn signal. And alerts and braking assistance for cross-traffic or other hazards. The GLC stays on the lookout for your outlook.

SAFETY HIGHLIGHTS

Blind Spot Assist w/Exit Warning;⁴ radar-based Active Brake Assist frontal collision mitigation;⁵ PRE-SAFE[®] w/hearing protection technology⁶ Rearview camera or Surround View System^{*7}; PARKTRONIC w/Active Parking Assist and Rear Cross-Traffic Alert⁸ Driver Assistance Package;⁹ including Active Distance Assist DISTRONIC[®] cruise control; Active Steering Assist; Evasive Steering Assist; Route-based Speed Adaptation; Active Brake Assist w/Cross-Traffic Function; PRE-SAFE PLUS rear-impact preparation; and Active Blind Spot, Emergency Stop, Lane Change, Lane Keeping, and Speed Limit Assists

HUMAN CONNECTION

The GLC uses artificial intelligence to power a realistic voice assistant. Just say “Hey, Mercedes” and talk like you would to a real person to operate features, like “I’m warm” to turn down the heat, or “I’d love some coffee” for MB Navigation* to search. Augmented video* can overlay guiding graphics on live video of your next turn. A big central touchscreen, touch controls on the steering wheel and console, as well as gesture control*, let you enjoy silent control, too. And not only is it easy to learn, it can also learn your preferences, and get even smarter over time. Apple CarPlay™ and Android Auto are standard, while a Head-Up Display* can help you stay focused on the road, and a dashcam* can record when others don’t.

TECHNOLOGY HIGHLIGHTS

Mercedes-Benz User Experience (MBUX) with natural voice assistant, 10.25" central multimedia touchscreen, console touchpad, and steering-wheel Touch Control Buttons
12.3" reconfigurable digital instrument cluster*
MBUX Interior Assistant (gesture control)*
MB Navigation¹⁰ w/augmented video using live imagery of surroundings*
Apple CarPlay™ and Android Auto¹¹
Multiple USB-C ports¹²; wireless charging*
Dashcam*; Head-Up Display*¹³
In-car WiFi* with Tuner Radio^{®2}



*Optional or not available on some models. Please see endnotes at back of brochure.

OPTION PACKAGES

Even with abundant standard features, a menu of enticing options and packages lets you create a GLC that's a perfect fit for the way you drive, and the way you live.



STYLING PACKAGES

AMG Line (GLC 300): AMG® wheels, styling and interior details

Night Packages: Gloss black exterior details

designo® Nappa Leather Package

AMG Performance Studio Package (GLC 43)

AMG Aerodynamics and Exterior Carbon Fiber Packages (GLC 63, 63 S)

DRIVER ASSISTANCE PACKAGE

- Active Distance Assist DISTRONIC®
- Active Brake Assist with Cross-Traffic Function
- Evasive Steering Assist
- Active Emergency Stop Assist
- PRE-SAFE® PLUS rear collision preparation
- Extended Restart in Stop-and-Go Traffic
- Route-based Speed Adaptation
- Active Blind Spot, Lane Change, Lane Keeping, Speed Limit and Steering Assists



PREMIUM PACKAGE

- 64-color LED ambient lighting
 - Illuminated front door sills
 - SiriusXM 6-month All Access trial¹⁴
- (GLC 300 SUVs; standard all other models)

GLC SUV

*SET THE
STANDARD*

GLC 300 / GLC 300 4MATIC

*AND KEEP
RAISING IT*





GLC 300 4MATIC SUV

/255-HP INLINE-4 TURBO
/4MATIC® ALL-WHEEL DRIVE
/LUNAR BLUE

/20" AMG® MULTISPOKE WHEELS¹
/AMG LINE
/EXTERIOR LIGHTING PACKAGE

GLC 300 SUV SPECIFICATIONS

/ ENGINE 2.0L inline-4 turbo

/ POWER 255 hp @ 5,800 rpm

/ 0-60 MPH → 6.1 sec¹⁵ **/ DRIVE**

rear-wheel or 4MATIC[®] all-wheel

/ SUSPENSION selective-damping

/ WHEELS 18" split 5-spoke¹

SUV
SUV
SUV
SUV
SUV



Before putting your family—or yourself and your friends—into an SUV, check out the family that it comes from. Does it have a legacy of SUV firsts, like pioneering all-wheel drive for everyday use, as well as 4-wheel electronic traction and stability systems? Does it envelop you in the ongoing result of seven decades of advancements in occupant protection? Do its turbo torque and agile handling inspire your driving passion much like its sport-sedan siblings do? Does it treat you to the latest digital cockpit tech, thoughtful luxury, and meticulous craftsmanship? And does its heritage trace to

the very first car, and winning history's first car race? Even without that last one, the reason the GLC roundly excels in every dimension comes from sitting squarely in the middle of the Mercedes-Benz family—and atop its sales chart. And while the GLC 300 is a singular standout, it's far more than a single option. Its 255 hp can be sent to the rear wheels or all four, with nearly a dozen wheel choices from 18" to 20.** Two styling packages can further elevate the athleticism in its elegant aesthetic. No matter where you take your GLC, where it comes from makes it like no other SUV in its class.

**255-HP INLINE-4 TURBO ENGINE.
REAR-WHEEL OR 4MATIC® ALL-WHEEL DRIVE.
18" ALLOY WHEELS¹ (OPTIONS TO 20").
DYNAMIC SELECT DRIVE MODES.
HEATED POWER FRONT SEATS.
40/20/40-SPLIT POWER-FOLDING REAR SEATS, 56.5 CU FT MAX CARGO SPACE.³
MBUX WITH "HEY, MERCEDES" DIGITAL VOICE ASSISTANT, 10.25" TOUCHSCREEN.
APPLE CARPLAY™ AND ANDROID AUTO.¹¹
KEYLESS-GO® AND POWER LIFTGATE.
AMG LINE AND NIGHT PACKAGE STYLING.***

*Optional or not available on some models. Please see endnotes at back of brochure.

SUV
SUV

GLC COUPE

*EMBRACE
THE CURVES*

GLC 300 4MATIC

*AND BLUR
THE LINES*





GLC 300 COUPE

/255-HP INLINE-4 TURBO
/4MATIC® ALL-WHEEL DRIVE
/GRAPHITE GREY

/20" AMG® MULTISPOKE WHEELS¹
/AMG LINE AND NIGHT PACKAGE
/ALUMINUM RUNNING BOARDS

GLC 300 Coupe SPECIFICATIONS

/ ENGINE 2.0L inline-4 turbo

/ POWER 255 hp @ 5,800 rpm

/ 0-60 MPH → 6.2 sec¹⁵ **/ DRIVE**

4MATIC[®] permanent all-wheel

/ SUSPENSION selective-damping

/ WHEELS 19" 5-spoke¹

COUPE
COUPE
COUPE
COUPE



COUPE
COUPE



There comes a time when your practical needs simply have to take priority over your desires. This is definitely not one of those times. Craving a sport coupe but need room for five grownups and your gear? Enter the GLC 300 Coupe. Really, go ahead and enter it—there are four wide doors beneath that stylish fastback roofline. And while it takes an athletic stance on standard 19" wheels (options include four 20" designs), its sleek and sporty looks aren't the only reason it earns the "coupe" name. Its selective-damping 4-wheel multilink suspension, eager turbo power, and the all-year,

all-road confidence of 4MATIC all-wheel drive take to curves naturally. Just as its curvaceously muscular body promises. And since it's a GLC, you don't have to trade away luxury, innovative technology, or cutting-edge safety and driver assistance systems. You can even enjoy the same 28-mpg EPA highway estimate¹⁶ as its SUV counterpart—as well as rear-cabin headroom and legroom within 0.2". You might be surprised how easy it is to justify the GLC 300 Coupe on its logical benefits. But even if you let your heart run the show, this is one time your head will be happy to play along.

255-HP INLINE-4 TURBO ENGINE.
4MATIC® ALL-WHEEL DRIVE.
19" ALLOY WHEELS¹ (OPTIONS TO 20").
DYNAMIC SELECT DRIVE MODES.
HEATED POWER FRONT SEATS.
40/20/40-SPLIT POWER-FOLDING REAR SEATS, 49.4 CU FT MAX CARGO SPACE.³
MBUX WITH "HEY, MERCEDES" DIGITAL VOICE ASSISTANT, 10.25" TOUCHSCREEN.
APPLE CARPLAY™ AND ANDROID AUTO.¹¹
KEYLESS-GO® AND POWER LIFTGATE.
AMG LINE AND NIGHT PACKAGE STYLING.*

*Optional or not available on some models. Please see endnotes at back of brochure.

AMG GLC 43 MODELS



DRIVING PERFORMANCE

*MUSCLE
DEFINITION*

AMG GLC 43 SUV / AMG GLC 43 COUPE

*GETS NEW
MEANING*



AMG

DRIVING PERFORMANCE



AMG GLC 43 COUPE

/ 385-HP V6 BITURBO
/ AMG PERFORMANCE 4MATIC
/ BRILLIANT BLUE

/ 21" AMG® SPLIT 10-SPOKE WHEELS¹
/ AMG SPORT SUSPENSION
/ AMG SPORT EXHAUST

AMG GLC 43 SUV

/ 385-HP V6 BITURBO
/ AMG PERFORMANCE 4MATIC
/ OBSIDIAN BLACK

/ 21" AMG SPLIT 10-SPOKE WHEELS¹
/ AMG PERFORMANCE STUDIO AND
EXTERIOR LIGHTING PACKAGES

AMG GLC 43 SPECIFICATIONS

/ENGINE AMG-enhanced 3.0L V6

biturbo **/POWER** 385 hp **/0-60**

MPH → 4.7 sec¹⁵ **/SUSPENSION**

AMG Sport AIR BODY CONTROL

/DRIVE AMG Performance 4MATIC[®]

/WHEELS 20" AMG[®] Y 5-spoke¹



The original muscle car was a simple but enticing formula: Stuff a powerful engine and rumbling exhaust into a midsize family car, and the result was, well, fast. At least in places with no corners, like a dragstrip. And while the trend was snuffed out within a decade, the appeal of a powerful family vehicle endures. The original Mercedes-AMG automobile was arguably an even more enticing variation of this formula: a sedan into which a powerful engine, capable suspension, strong brakes and other enhancements resulted in a more dramatic transformation. It became a racing champion. For decades, the AMG vehicles that have taken its legacy to the

streets have adapted this formula with one core ingredient undiluted: the thoroughness of the process. An AMG GLC 43 SUV or Coupe is no mere straight-line performer. Although its higher-boost, lower-friction biturbo V6 can catapult it to 60 mph in 4.7 seconds,¹⁵ its rear-biased all-wheel drive, 20" or 21"* wheels, and adaptive air suspension let you flex its muscle on your favorite winding road, not just a flat track. All from the helm of its finely tailored, exclusively detailed cabin. And all in AMG style, from vertical grille bars to two available suites of gloss-black accents. A GLC 43 is modern muscle: More than just powerful. But still ready to rumble.

385-HP AMG-ENHANCED BITURBO V6.
 AMG SPEEDSHIFT® TCT 9-SPEED.
 AMG PERFORMANCE 4MATIC AWD.
 AMG DYNAMIC SELECT DRIVE MODES.
 AMG PERFORMANCE STEERING WHEEL,
 AMG DRIVE UNIT.*
 AMG SPORT EXHAUST OR MULTIMODE
 AMG PERFORMANCE* EXHAUST
 AMG SPORT SUSPENSION BASED ON
 AIR BODY CONTROL.
 20" (UP TO 21"*) AMG® WHEELS.¹
 AMG NIGHT AND AMG PERFORMANCE
 STUDIO PACKAGES.*

*Optional or not available on some models.
 Please see endnotes at back of brochure.

AMG
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AMG
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AMG GLC 63 / 63 S MODELS



DRIVING PERFORMANCE

*EATS UP
ROAD TRIPS*

AMG GLC 63 SUV / AMG GLC 63 COUPE
AMG GLC 63 S COUPE

*AND FEEDS
POWER TRIPS*



AMG

DRIVING PERFORMANCE



AMG GLC 63 SUV

/ HANDCRAFTED 469-HP BITURBO V8
/ AMG PERFORMANCE 4MATIC+
ALL-WHEEL DRIVE

/ BRILLIANT BLUE
/ 21" AMG® MULTISPOKE WHEELS¹
/ AMG AERODYNAMICS PACKAGE

AMG GLC 63 SPECIFICATIONS

/ENGINE Handcrafted AMG 4.0L

V8 biturbo **/POWER** 469 hp **/0-60**

MPH → 3.8 sec¹⁵ **/SUSPENSION**

AMG Sport AIR BODY CONTROL

/DRIVE AMG Performance 4MATIC+

/WHEELS 20" AMG[®] twin 5-spoke¹

AMG

DRIVING PERFORMANCE



AMG GLC 63 S COUPE

/ HANDCRAFTED 503-HP BITURBO V8
/ AMG PERFORMANCE 4MATIC+
ALL-WHEEL DRIVE

/ OBSIDIAN BLACK
/ 21" AMG® FORGED-ALLOY WHEELS¹
/ EXTERIOR LIGHTING PACKAGE

AMG GLC 63 S SPECIFICATIONS

/ENGINE Handcrafted AMG 4.0L

V8 biturbo **/POWER** 503 hp **/0-60**

MPH → 3.6 sec¹⁵ **/SUSPENSION**

AMG Sport AIR BODY CONTROL

/DRIVE AMG Performance 4MATIC+

/WHEELS 20" AMG[®] twin 5-spoke¹

AMG
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AMG
AMG



Racing trophies are not won by breaking the rules. But they do come from shattering norms and obsolete notions. The engineers, racers and artisans at Mercedes-AMG—perhaps it's easier just to call them all mad scientists—have spent more than half a century challenging the laws of physics, breaking records, and rewriting history on the tracks of the world. And then, over and over, they've found a way to turn motorsports victory into a higher form of high-performance motoring for the real world. Twenty years ago, AMG dared to bring their wizardry somewhere few had even imagined would be possible. They created a high-performance SUV.

Today, this performance soul is embodied in the 469-hp GLC 63 SUV and Coupe, and the 503-hp GLC 63 S Coupe. Each is powered by a compact 4.0L V8 whose twin turbos nest in the “hot V” between the cylinder banks, helping cut lag and losses. Crafted by a single pair of hands, each V8 sends power via a multiclutch 9-speed to all-wheel drive that can vary the torque up to 100% rear—where a limited-slip differential offers precise electronic control. Adaptive air suspension and 20" or 21" wheels further add to agility. While every detail from grille to gauges, steering wheel to spoilers, lets you put a racing trophy in your own garage.

469-HP (GLC 63) OR 503-HP (GLC 63 S)
HANDCRAFTED AMG BITURBO V8.
AMG SPEEDSHIFT® MCT 9-SPEED.
AMG PERFORMANCE 4MATIC+ AWD,
ELECTRONIC LIMITED-SLIP REAR DIFF.
AMG DYNAMIC SELECT DRIVE MODES.
AMG PERFORMANCE STEERING WHEEL
(4 FINISHES), AMG DRIVE UNIT.
AMG PERFORMANCE EXHAUST.
AMG SPORT SUSPENSION BASED ON
AIR BODY CONTROL®.
AMG CERAMIC COMPOSITE BRAKES.*¹⁷
20" (UP TO 21"*) AMG® WHEELS.†

*Optional or not available on some models.
Please see endnotes at back of brochure.

AMG
AMG

BUILD YOUR OWN

● Standard ○ Optional ▲ No-charge option — Not available

SPECIFICATIONS	GLC 300 SUVs and Coupe	AMG GLC 43 SUV and Coupe	AMG GLC 63 SUV and Coupe	AMG GLC 63 S Coupe
Engine	Type 2.0L inline-4 turbo w/Direct Injection Power 255 hp @ 5,800–6,100 rpm Torque 273 lb-ft @ 1,800–4,000 rpm	AMG-enhanced 3.0L V6 biturbo w/Direct Injection 385 hp @ 6,100 rpm 384 lb-ft @ 2,500–5,000 rpm	Handcrafted AMG 4.0L V8 biturbo w/Direct Injection 469 hp @ 5,500–6,250 rpm 479 lb-ft @ 1,750–4,500 rpm	Handcrafted AMG 4.0L V8 biturbo w/Direct Injection 503 hp @ 5,500–6,250 rpm 516 lb-ft @ 1,750–4,500 rpm
Automatic transmission	9G-TRONIC 9-speed w/shift paddles	AMG SPEEDSHIFT® TCT 9-speed w/shift paddles	AMG SPEEDSHIFT MCT 9-speed w/shift paddles	AMG SPEEDSHIFT MCT 9-speed w/shift paddles
Acceleration, 0–60 mph¹⁵	6.1 sec (SUVs) 6.2 sec (Coupe)	4.7 sec	3.8 sec	3.6 sec
Wheels¹	18" split 5-spoke (SUVs) 19" 5-spoke (Coupe)	20" AMG® Y 5-spoke	20" AMG twin 5-spoke	20" AMG twin 5-spoke
Suspension	4-wheel multilink w/selective damping	4-wheel multilink AMG Sport Suspension based on AIR BODY CONTROL w/4-wheel adjustable ride height		
Drivetrain	Rear-wheel drive (SUV only) or 4MATIC® all-wheel drive	AMG Performance 4MATIC all-wheel drive	AMG Performance 4MATIC+ all-wheel drive	AMG Performance 4MATIC+ all-wheel drive

DIMENSIONS	SUVs GLC 300/GLC 300 4MATIC	AMG SUVs GLC 43/GLC 63	Coupe GLC 300 4MATIC	AMG Coupes GLC 43/GLC 63/GLC 63 S
Wheelbase	113.1"	113.1"	113.1"	113.1"
Overall length	183.4"	183.5" / 184.3"	186.3"	187.0" / 186.9" / 186.9"
Overall height	65.5"	64.0"	63.9"	62.4"
Overall width	w/mirrors 82.5"	82.5"	82.5"	82.5"
Curb weight	3,889 lbs / 3,977 lbs	4,191 lbs / 4,546 lbs	4,028 lbs	4,235 lbs / 4,579 lbs / 4,586 lbs
Headroom	front—rear 37.8"—38.5"	37.8"—38.5"	38.9"—38.3"	38.9"—38.3"
Legroom	front—rear 40.8"—37.3"	40.8"—37.3"	40.8"—37.2"	40.8"—37.2"
Shoulder room	front—rear 57.3"—56.5"	57.3"—56.5"	57.3"—55.8"	57.3"—55.8"
Cargo capacity,³ floor to ceiling	Behind rear seat 29.3 cu ft Rear seats folded 56.5 cu ft	29.3 cu ft 56.5 cu ft	18.1 cu ft 49.4 cu ft	18.1 cu ft 49.4 cu ft

KEY STANDARD FEATURES

GLC 300 AMG GLC 43 AMG GLC 63 AMG GLC 63 S	PERFORMANCE AND EFFICIENCY
● ● ● ●	ECO Start/Stop system
● ● ● ●	DYNAMIC SELECT <i>AMG DYNAMIC SELECT on AMG models</i>
— ○ ○ ●	AMG DRIVE UNIT steering-wheel performance controls
— — — ●	Active engine mounts
○ — — —	4MATIC permanent all-wheel drive <i>Also std on GLC 300 Coupe</i>
— ● — —	AMG Performance 4MATIC all-wheel drive
— — ● ●	AMG Performance 4MATIC+ all-wheel drive
● ● ● ●	Torque Vectoring Brake <i>ESP® Dynamic Cornering Assist on AMG models</i>
— — ● ●	Electronically controlled limited-slip rear differential
— ○ ● ●	AMG Performance Exhaust System

GLC 300 AMG GLC 43 AMG GLC 63 AMG GLC 63 S	COMFORT AND CONVENIENCE
● ● ● ●	Power front seats w/3-position driver-seat memory
○ ● ● ●	3-position front passenger-seat memory
○ ● ● ●	Sport front seats
● ● ● ●	40/20/40-split folding rear seatbacks ³
● ● ● ●	Power tilt/telescoping steering column <i>Included in driver-seat memory</i>
● ● ● ●	Multifunction steering wheel with Touch Control Buttons
● — — —	Steering wheel with Nappa leather trim
— ● ● ▲	AMG Performance steering wheel in Nappa leather
— ○ ○ ●	AMG Performance steering wheel in Nappa/DINAMICA
— ○ ○ ●	AMG DRIVE UNIT steering-wheel performance controls
● ● ● ●	Dual-zone automatic climate control w/dust/pollen and odor filters
● ● ● ●	Heated front seats
○ ● ● ●	64-color LED ambient lighting <i>Also std on GLC 300 Coupe</i>
○ ● ● ●	Illuminated front door sills <i>Also std on GLC 300 Coupe</i>
○ ● ● ●	Topstitched MB-Tex dash trim <i>In Nappa grain on GLC 63 S</i>
● ● ● ●	Power tilt/sliding glass sunroof <i>Coupes; Panorama roof optional on SUVs</i>
● ● ● ●	Household-type 115-volt AC power outlet (in rear cabin)
○ ○ ● ●	Heat- and noise-insulating front door glass

SAFETY AND SECURITY

● ● ● ●	Active Brake Assist ⁵ radar-based forward collision mitigation
● ● ● ●	ATTENTION ASSIST ¹⁸
● ● ● ●	PRE-SAFE® w/PRE-SAFE Sound hearing protection technology ⁶
● ● ● ●	Electronic Stability Program (ESP), Crosswind Assist
● ● ● ●	Adaptive braking technology: Predictive Brake Priming, Automatic Brake Drying, Hill-Start Assist, brake HOLD feature
● ● ● ●	Emergency-sensing Brake Assist (BAS ⁹)
● ● ● ●	Advanced Tire Pressure Monitoring System
● ● ● ●	Mercedes-Benz Emergency Call ²
● ● ● ●	7 air bags

○ ● — —	Rearview camera ⁷
○ ○ ● ●	Surround View System ⁷ <i>Also std on GLC 300 Coupe, GLC 43 Coupe</i>
● ● ● ●	PARKTRONIC with Active Parking Assist, Rear Cross-Traffic Alert ⁸
● ● ● ●	Blind Spot Assist w/Exit Warning Assist ⁴
○ ○ ● ●	Speed Limit Assist
● ● ● ●	LED Daytime Running Lamps and taillamps
● ● ● ●	Multi-element LED headlamps
● ● ● ●	SmartKey remote locking with KEYLESS-START
● ● ● ●	KEYLESS-GO [®]
● ● ● ●	Power liftgate

● ● ● ●	Advanced antitheft alarm system
○ ● ● ●	Parking Damage Detector
● ● ● ●	Integrated garage-door opener
● ● ● ●	Rain-sensing windshield wipers, heated windshield washers
● ● ● ●	Rear-window wiper w/auto-on in Reverse <i>SUVs</i>
● ● ● ●	Integrated garage-door opener
● ● ● ●	Heated power side mirrors w/power fold-in
● ● ● ●	Auto-dimming driver-side and inside rearview mirrors

GLC 300 AMG GLC 43 AMG GLC 63 AMG GLC 63 S	ENTERTAINMENT AND NAVIGATION
● ● ● ●	10.25" high-resolution color touchscreen multimedia display
● ● ● ●	Console-mounted central touchpad controller with multitouch gestures
● ● — —	Analog gauges w/color multifunction display
○ ○ ● ●	Reconfigurable 12.3" digital instrument cluster
● ● ● ●	Color multifunction display (integrated w/instrument cluster)
● ● ● ●	Mercedes-Benz User Experience (MBUX)
● ● ● ●	"Hey, Mercedes" voice assistant w/Natural Language Understanding
● ● ● ●	Smartphone Integration w/Apple CarPlay ¹¹ and Android Auto ¹¹
— ○ ○ ●	AMG Track Pace
○ ○ ● ●	MB Navigation ¹⁰ w/no-charge over-the-air map updates for 3 years
○ ○ ● ●	MBUX Augmented Video for Navigation
○ ○ ● ●	3 years of Live Traffic Information via <i>Mercedes me connect</i> ²
○ ○ ● ●	Burmester® Surround Sound System
● ● ● ●	FrontBass® system
● ● ● ●	Bluetooth® audio streaming, hands-free Bluetooth interface
● ● ● ●	Dual USB-C ports ¹²
● ● ● ●	HD Radio® receiver
○ ● ● ●	SiriusXM® 6-month All Access trial ¹⁴ <i>Also std on GLC 300 Coupe</i>
● ● ● ●	3 years of <i>Mercedes me connect</i> services ²

GLC 300 AMG GLC 43 AMG GLC 63 AMG GLC 63 S	OPTION PACKAGES
○ ● ● ●	Premium Package <i>Also std on GLC 300 Coupe</i>
● ● ● ●	64-color LED ambient lighting, illuminated front door sills
● ● ● ●	SiriusXM 6-month All Access trial
○ ○ ● ●	Multimedia Package
● ● ● ●	MB Navigation ¹⁰
● ● ● ●	MBUX Augmented Video for Navigation
● ● ● ●	3 years of no-charge online navigation map updates ²
● ● ● ●	3 years of Live Traffic Information ²
● ● ● ●	Speed Limit Assist
○ ○ ○ ○	Driver Assistance Package <i>Requires Multimedia Pkg</i>
● ● ● ●	Active Distance Assist DISTRONIC®, Active Steering Assist ¹⁹
● ● ● ●	Active Lane Change Assist ²⁰
● ● ● ●	Active Brake Assist with Cross-Traffic Function ²¹
● ● ● ●	Evasive Steering Assist, ²² Active Emergency Stop Assist
● ● ● ●	Active Lane Keeping Assist, ¹⁸ Active Blind Spot Assist ⁴
● ● ● ●	Active Speed Limit Assist, Route-based Speed Adaptation ²³
● ● ● ●	PRE-SAFE PLUS rear collision detection/preparation ⁶
● ● ● ●	Extended Restart in Stop-and-Go Traffic
○ ○ ○ ○	Exterior Lighting Package
● ● ● ●	LED Intelligent Light System headlamps
● ● ● ●	Adaptive Highbeam Assist
○ — — —	AMG Line
● ● ● ●	AMG body styling, chrome diamond-block grille
● ● ● ●	19" AMG twin 5-spoke wheels ¹ <i>SUV</i>
● ● ● ●	20" AMG multispoke wheels ¹ <i>Coupe</i>
● ● ● ●	Sport front seats
● ● ● ●	Flat-bottom sport steering wheel ²⁴
● ● ● ●	Brushed stainless steel pedals, AMG floor mats, black headliner
○ ○ ○ ○	Night Package <i>GLC 300 requires AMG Line</i>
● ● ● ●	Gloss Black exterior accents <i>Elements vary by model</i>
● ● ● ●	19" AMG twin 5-spoke wheels ¹ w/black accents <i>GLC 300 SUV</i>
● ● ● ●	20" AMG multispoke wheels ¹ w/black accents <i>GLC 300 Coupe</i>
— ○ — —	AMG Performance Studio Package <i>NA w/trailer hitch</i>
● ● ● ●	AMG Night Package <i>Gloss Black exterior accents</i>
● ● ● ●	AMG Optics Package <i>Aerodynamic elements in Gloss Black</i>
○ ○ ○ ○	designo Nappa Leather Package <i>Requires Natural Grain Black Ash wood and aluminum trim (or AMG Carbon Fiber trim on AMG models)</i>
● ● ● ●	designo® Platinum White Pearl/Black Nappa leather upholstery
● ● ● ●	Topstitched MB-Tex dash trim, <i>designo</i> floor mats <i>GLC 300</i>
● ● ● ●	Flat-bottom sport steering wheel ²⁴ <i>GLC 300</i>

GLC 300 AMG GLC 43 AMG GLC 63 AMG GLC 63 S	INDIVIDUAL OPTIONS
— ○ ○ ●	AMG Track Pace <i>Requires Multimedia Pkg</i>
— ○ ○ ●	AMG DRIVE UNIT steering-wheel performance controls
— ○ ● ●	AMG Performance Exhaust System
— — — ○	AMG Ceramic Composite Front Braking System ¹⁷
— — — ○	AMG Exterior Carbon Fiber Package <i>Side mirrors</i>
— — ○ ○	AMG Aerodynamics Package <i>NA w/trailer hitch</i>
— — ○ ○	Rear spoiler lip in Gloss Black <i>Requires Night Pkg</i>
○ ○ ● ●	Surround View System <i>Std all Coupes</i>
○ ○ ○ ○	Adaptive Highbeam Assist <i>Also in Exterior Lighting Pkg</i>
○ ○ ○ ○	HANDS-FREE ACCESS liftgate opener
○ ○ ○ ○	Brushed aluminum running boards
○ ○ ○ ○	Trailer hitch (Class II) w/Trailer Stability Assist ²⁵
○ ○ — —	<i>NA w/AMG Aerodynamics or Performance Studio Pkgs</i>
○ ○ — —	Spare tire <i>Replaces underfloor storage compartment</i>
○ ● ● ●	Front passenger-seat memory <i>Includes adjustable thigh support</i>
○ ○ ○ ○	Ventilated front seats <i>Requires any leather upholstery</i>
— — ○ ○	AMG Performance front seats <i>Coupes only</i>
— ○ ○ ○	Heated rear seats
○ — — —	Heated round steering wheel ²⁴
— ● ● ▲	AMG Performance steering wheel in Nappa leather
— ○ ○ ●	AMG Performance steering wheel in Nappa/DINAMICA
— — ○ ○	AMG Performance steering wheel in DINAMICA <i>Requires AMG DRIVE UNIT</i>
— — ○ ○	AMG Performance steering wheel in DINAMICA/Carbon Fiber ²⁶
○ ● ● ●	Topstitched MB-Tex upper dash and door trim <i>NA on GLC 300 SUV; also in designo Nappa Leather Package for GLC 300 SUV and Coupe</i>
— ▲ — ▲	Replace standard red or silver seat belts with black ²⁷

○ ○ ○ ○	Power glass Panorama roof <i>SUVs</i>
— ○ ○ ○	3-zone climate control
○ ○ ● ●	Heat- and noise-insulating front door glass
○ ○ ● ●	Reconfigurable 12.3" digital instrument cluster
○ ○ ● ●	Head-Up Display ¹³ <i>AMG models include AMG-specific content</i>
○ ○ ● ●	Burmester® Surround Sound System
○ ○ ○ ○	Inductive wireless charging and NFC pairing ²⁸
○ ○ ○ ○	MBUX Interior Assistant (gesture control)
○ ○ ○ ○	Dashcam <i>Requires Multimedia Pkg on GLC 300, GLC 43</i>
○ ○ ○ ○	Outboard rear side-impact air bags
○ ● ● ●	Parking Damage Detector
○ ○ — —	Leather upholstery
— — ○ ●	Nappa leather upholstery
○ ○ ○ ○	Metallic or <i>designo</i> paintwork

○ ○ ○ ○	Power glass Panorama roof <i>SUVs</i>
— ○ ○ ○	3-zone climate control
○ ○ ● ●	Heat- and noise-insulating front door glass
○ ○ ● ●	Reconfigurable 12.3" digital instrument cluster
○ ○ ● ●	Head-Up Display ¹³ <i>AMG models include AMG-specific content</i>
○ ○ ● ●	Burmester® Surround Sound System
○ ○ ○ ○	Inductive wireless charging and NFC pairing ²⁸
○ ○ ○ ○	MBUX Interior Assistant (gesture control)
○ ○ ○ ○	Dashcam <i>Requires Multimedia Pkg on GLC 300, GLC 43</i>
○ ○ ○ ○	Outboard rear side-impact air bags
○ ● ● ●	Parking Damage Detector
○ ○ — —	Leather upholstery
— — ○ ●	Nappa leather upholstery
○ ○ ○ ○	Metallic or <i>designo</i> paintwork

Please see endnotes at back of brochure.

UPHOLSTERY

● Standard ○ Optional

MB-TEX



- GLC 300 models

MB-TEX/DINAMICA



- AMG GLC 43 models
- AMG GLC 63 models

LEATHER



- GLC 300 models
- AMG GLC 43 models

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NAPPA LEATHER



- AMG GLC 63 S models
- AMG GLC 63 models

designo® NAPPA LEATHER



- All models

AMG PERFORMANCE FRONT SEATS



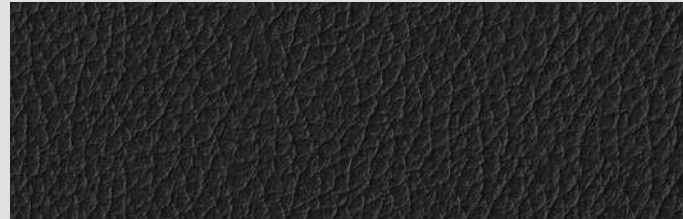
- AMG GLC 63 Coupe Requires MB-Tex/DINAMICA or Nappa leather upholstery
- AMG GLC 63 S Coupe

BUILD YOUR OWN

BUILD YOUR OWN

INTERIOR COLORS

BLACK



MB-Tex GLC300

Leather GLC300, AMG GLC43, AMG GLC63

Nappa leather AMG GLC63, AMG GLC63 S

SILK BEIGE/BLACK



MB-Tex GLC300

Leather GLC300

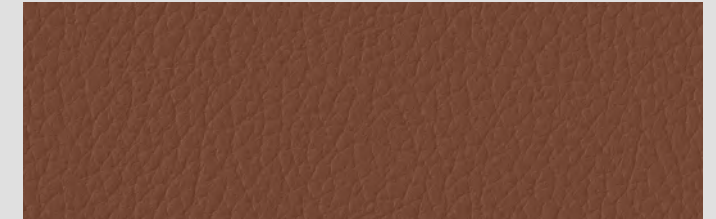
MAGMA GREY/BLACK



MB-Tex GLC300

Leather GLC300, AMG GLC43

SADDLE BROWN



MB-Tex GLC300

Leather GLC300, AMG GLC43

CRANBERRY RED/BLACK



MB-Tex GLC300

Leather GLC300, AMG GLC43

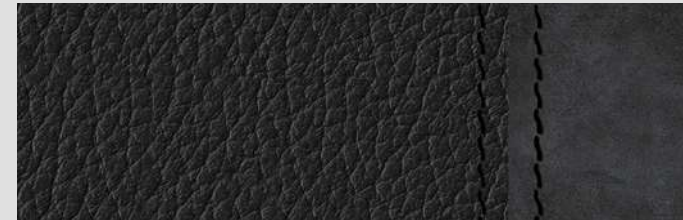
BLACK w/RED STITCHING



MB-Tex/DINAMICA AMG GLC43

Includes red seat belts (black available for no charge)

BLACK



MB-Tex/DINAMICA AMG GLC63

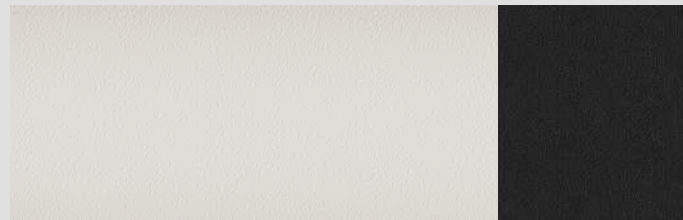
BLACK w/RED STITCHING



Leather AMG GLC43

Includes red seat belts (black available for no charge)

PLATINUM WHITE PEARL/BLACK



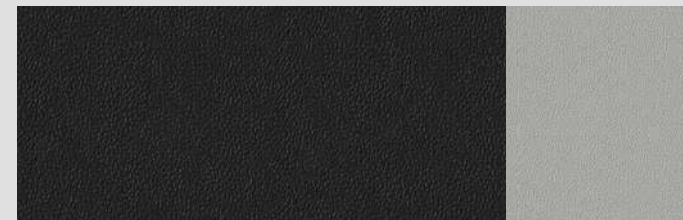
Nappa leather AMG GLC63, AMG GLC63 S

RED PEPPER/BLACK



Nappa leather AMG GLC63, AMG GLC63 S

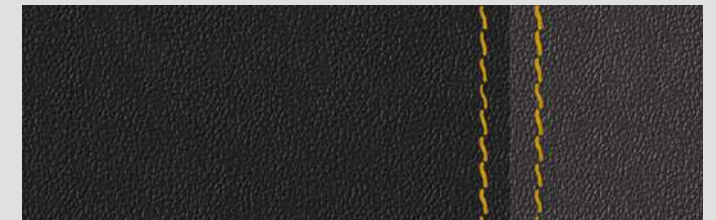
BLACK w/GREY ACCENTS



Nappa leather AMG GLC63 S

Includes silver seat belts (black available for no charge)

MAGMA GREY/BLACK w/YELLOW STITCHING



Nappa leather AMG GLC63, AMG GLC63 S

designo® PLATINUM WHITE PEARL/BLACK

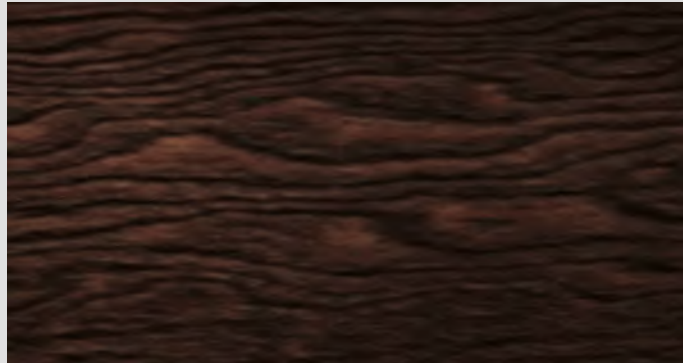


designo Nappa leather All models

INTERIOR TRIM

○ Optional ▲ No-charge option

NATURAL GRAIN BROWN ASH WOOD



▲ GLC300 models

DARK BROWN LINDEN WOOD



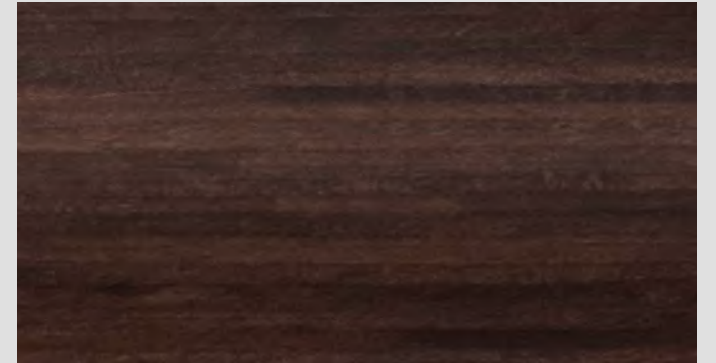
▲ All models

NATURAL GRAIN GREY OAK WOOD



▲ All models

NATURAL GRAIN WALNUT WOOD



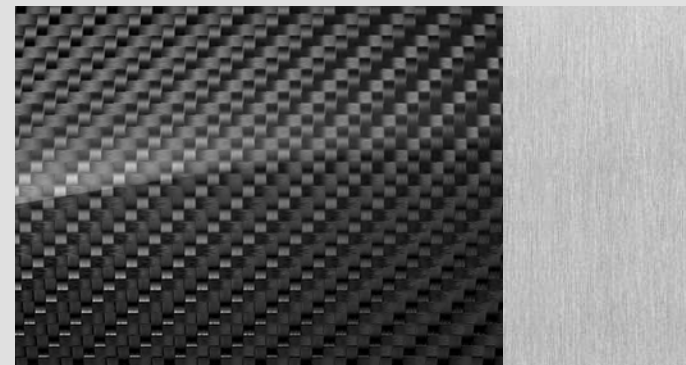
▲ All models

NATURAL GRAIN BLACK ASH WOOD AND ALUMINUM



▲ All models

AMG CARBON FIBER



○ AMG models

PAINTWORK

BLACK



POLAR WHITE



OBSIDIAN BLACK METALLIC



MOJAVE SILVER METALLIC



LUNAR BLUE METALLIC



BRILLIANT BLUE METALLIC



CIRRUS SILVER METALLIC



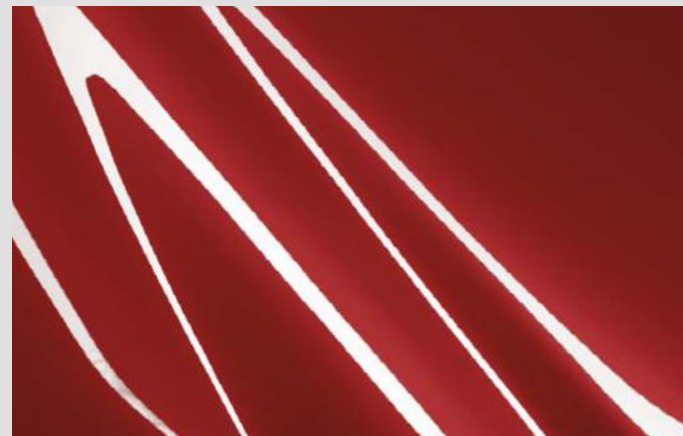
GRAPHITE GREY METALLIC



SELENITE GREY METALLIC



designo® CARDINAL RED METALLIC



designo DIAMOND WHITE METALLIC



designo SELENITE GREY MAGNO



Matte

WHEELS

● Standard ○ Optional ▲ No-charge option

18" SPLIT 5-SPOKE



● GLC 300 SUV
NA with AMG Line

18" 5-SPOKE



▲ GLC 300 SUV
NA with AMG Line

19" 5-SPOKE



w/GREY ACCENTS w/BLACK ACCENTS
● GLC 300 Coupe ○ GLC 300 SUV
○ GLC 300 SUV NA with AMG Line
NA with AMG Line

19" 10-SPOKE



▲ GLC 300 Coupe
○ GLC 300 SUV
NA with AMG Line

19" AMG® TWIN 5-SPOKE



SILVER w/BLACK ACCENTS
○ GLC 300 SUV ○ GLC 300 SUV
AMG Line Night Pkg

20" TWIN 5-SPOKE



○ GLC 300
NA with AMG Line

20" AMG MULTISPOKE



SILVER w/BLACK ACCENTS
○ GLC 300 Coupe ○ GLC 300 Coupe
AMG Line Night Pkg
○ GLC 300 SUV ○ GLC 300 SUV
Requires AMG Line Requires Night Pkg

20" AMG Y 5-SPOKE



SILVER w/BLACK ACCENTS
● AMG GLC 43 ○ AMG GLC 43
○ GLC 300 SUV ○ GLC 300 SUV
and Coupe Requires AMG Line
Requires AMG Line

21" AMG SPLIT 10-SPOKE



SILVER w/BLACK ACCENTS
○ AMG GLC 43 ○ AMG GLC 43

20" AMG TWIN 5-SPOKE



SILVER w/BLACK ACCENTS
● AMG GLC 63 ○ AMG GLC 63
● AMG GLC 63 S ○ AMG GLC 63 S

21" AMG MULTISPOKE



SILVER BLACK
○ AMG GLC 63 ○ AMG GLC 63
○ AMG GLC 63 S ○ AMG GLC 63 S

21" AMG FORGED CROSS-SPOKE



SILVER BLACK
○ AMG GLC 63 S ○ AMG GLC 63 S

OWNERSHIP & EXPERIENCE



DAILY COMMUTE OR ROADTRIP, THOUGHTFUL TECHNOLOGY HELPS MAKE ANY JOURNEY A JOY.

Mercedes me connect puts a network of features in your car, on your smartphone, and in the digital world around you.² And all of them collaborate to help keep you on track, on time, and feeling you're on top of your real world.

- You can remote-start your car, locate where it's parked, configure vehicle settings from your phone, and more.
- You can look up destinations on your phone and send them to the available MB Navigation system in your car.
- You can offer WiFi to your passengers, and enjoy audio from all over the planet with TuneIn Radio.

Models with Car-to-X Communication can share info on traffic, road hazards and other conditions with each other, via a central reporting base. So you might find out about a tie-up on your route before you get caught up in it.

The map database for your car's MB Navigation system can be updated in your driveway, over the air, up to twice a year—with no need to bring it to the dealership.

WHEREVER YOU DRIVE, THERE'S A TEAM OF SUPPORTIVE PEOPLE LOOKING OUT FOR YOU.

Mercedes-Benz was the first automaker to introduce its own Roadside Assistance Program in the US. For more than 35 years, customers have called on—and counted on—factory-trained experts in times of need.²⁹

- A button in your car can connect you. If an air bag or seat-belt tensioner is activated, your car can place the call on your behalf, and even transmit your location.
- They can send help—usually a trained dealer service technician—to your location, even for a jump-start.
- If you see a warning light, so can the experts, and they can often help diagnose trouble over the phone.

Your Mercedes-Benz dealer is helping make service and maintenance even more convenient, with options such as Express Service, Mobile Service, pickup and delivery, online scheduling, and contactless payment. Your dealer can tell you more about the specific benefits they offer.

YOUR MERCEDES-BENZ EXPERIENCE SHOULD ALWAYS FEEL SPECIAL.

Driving a Mercedes-Benz feels like joining a club, as well as a family. Wherever you go, you're part of a history that started with the first car, and always keeps racing ahead.

- For decades, groundbreaking innovations have protected, entertained and indulged Mercedes-Benz drivers first. While many have gone on to become the standard for all cars, you get to drive the future, today.
- From the AMG Lounge to #MBPhotoPass on Instagram, Mercedes-Benz owners have many ways to connect and interact.

Your car and your dealer are in on it, too.

- *Mercedes me* lets your car communicate its service needs to your preferred dealer.
- Your dealer can reach out to you to book an appointment or offer drive-in service.

COMMITTED TO COMMUNITY

Mercedes-Benz USA is committed to educating and empowering the next generation of diverse leaders.

To help equip them with the tools for success, MBUSA partners with two national organizations that invest in the futures of young people in communities across the country. As a Mercedes-Benz driver, you become a part of this effort to give hundreds of thousands of youth a better life today, and all of us a brighter tomorrow.

Learn more about how Mercedes-Benz USA gives back at MBUSA.com/community



A nationwide network of youth sports programs, Laureus Sport for Good USA is focused on improving the health, education, employment and social cohesion of youth in underserved communities. Since 2012, Laureus USA has helped nearly half a million young people in 150 cities.

To learn more, visit laureususa.com

JOHNNY MAC SOLDIERS FUND

Johnny Mac Soldiers Fund helps honor military service and sacrifice by providing scholarships to veterans and military family members—particularly the children of our nation's fallen and disabled. Since 2014, Johnny Mac has awarded more than \$16 million in scholarships to some 2,000 students.

To learn more, visit johnnymac.org

ENDNOTES

- * Item is optional or not available on some models. See *Build Your Own* in this brochure or visit MBUSA.com for more information.
- 1 Lower-aspect-ratio tires and accompanying wheels provide substantially increased treadwear, increased tire noise and reduced ride comfort. Serious wheel and tire damage may occur if the vehicle is operated on rough or damaged road surfaces or upon encountering road debris or obstacles. These tires are not designed for use on snow and ice. Winter tires mounted on appropriately sized and approved wheels are recommended for driving in those conditions.
 - 2 All *Mercedes me* services operate only where cellular and GPS signals are available, which are provided by third parties and not within the control of Mercedes-Benz USA, LLC. *Mercedes me connect assist* services, and 3 years of *Mercedes me connect* services are included at no additional charge with new-vehicle sales and leases at an authorized Mercedes-Benz dealer. Models with MB Navigation also include 3 years of over-the-air map updates (up to twice per year), 3 years of live traffic information provided by HERE Technologies, and a 1-month trial (up to 1GB) of in-vehicle WiFi and streaming audio. Subscriber Agreement is required for service to be active. Some services are only available on select vehicles. Your PIN is required to use certain services. Connection may be limited by cellular signal and other factors. Features may be introduced and updated at varying dates, and may also require a vehicle software update. Some services may be limited or restricted in some areas. Driver is responsible for complying with traffic and other laws. The *Mercedes me connect* Mobile App is compatible with Apple iPhone® models and Android-based phones, and may require a software update. See your dealer or MBUSA.com/mercedesme for details.
 - 3 Unsecured cargo can become hazardous in a collision. Always secure cargo using the floor-mounted tie-downs.
 - 4 Blind Spot Assist is a warning system only. Blind Spot Assist or Active Blind Spot Assist may not be sufficient to avoid all accidents involving vehicles in your blind spot and does not estimate the speed of approaching vehicles. It must not be used as a substitute for driver awareness and checking of surrounding traffic conditions. Exit Warning Assist feature operates up to three minutes after vehicle is switched off, or until indicator in mirror flashes three times. See Operator's Manual for system's operating speeds and additional information and warnings.
 - 5 Active Brake Assist may not be sufficient to avoid an accident. It does not react to certain stationary or suddenly moving objects or pedestrians, may not react in certain situations where objects cannot be clearly identified, nor does it recognize or predict the curvature and/or lane layout of the road or every movement of vehicles and pedestrians ahead. It is the driver's responsibility at all times to be attentive to traffic and road conditions, and to provide the steering, braking and other driving inputs necessary to retain control of the vehicle. Drivers are cautioned not to wait for the system's alerts before braking, as that may not afford sufficient time and distance to brake safely. See Operator's Manual for system operating speeds and additional information and warnings.
 - 6 PRE-SAFE® closes the side windows when the system's sensors detect side movements that suggest a possible rollover or side impact. Audio/multimedia system must be turned on for PRE-SAFE Sound to operate. PRE-SAFE PLUS cannot prevent a collision, and does not alert the driver of an impending collision or system activation. It does not intervene if vehicle is backing up, and does not apply the brakes if the driver is accelerating or if Active Parking Assist is operating. When PRE-SAFE closes the side windows, a small gap is left near the fully closed position.
 - 7 Rearview camera and Surround View System do not audibly notify driver of nearby objects and are not a substitute for actively checking around the vehicle for any obstacles or people. Images displayed may be limited by camera field of view, weather, lighting conditions and the presence of dirt, ice or snow on the cameras.
 - 8 Parking assistance systems are not substitutes for driver attention to the immediate surroundings, as well as any people, animals or vehicles in or approaching the vehicle's maneuvering range. System cannot determine if a space is legally available or of a suitable surface for parking. See Operator's Manual for additional information, tips and warnings.
 - 9 Even the most advanced safety systems may not be sufficient to avoid an accident. Please refer to more detailed information on specific systems elsewhere in this brochure, at MBUSA.com, and in the vehicle's Operator's Manual. Some systems may be optional.
 - 10 While the navigation system provides directional assistance, the driver must remain focused on safe driving behavior, including paying attention to traffic and street signs. The driver should utilize the system's audio cues while driving and should only consult the map or visual displays once the vehicle has been stopped in a safe place. Maps do not cover all areas or all routes within an area.
 - 11 Apple CarPlay™ is a product of Apple Inc. Android Auto is a product of Google Inc. Device and app providers' terms and privacy statements apply. Requires connected compatible device and data plan. Apps, content and features are selected solely by their providers. Connection to apps and streaming services may be limited by the device's network connection. Data usage is routed through device and subject to fees, charges and restrictions in user's wireless plan. Vehicle's factory audio/information interface may not be used simultaneously with Apple CarPlay or Android Auto. When Apple CarPlay or Android Auto is in use, the steering-wheel voice control button accesses Siri® or Google voice recognition software for voice commands.

- 12 An adapter cable is required to connect a device with an earlier-generation USB port.
- 13 Display may not be visible with certain eyewear, including polarized glasses.
- 14 The purchase of a new, SiriusXM®-equipped vehicle includes a 6-month introductory subscription to the SiriusXM All Access package. Eligible pre-owned vehicles equipped with SiriusXM will receive a 3-month trial subscription to SiriusXM All Access package. Trial length and service availability may vary by model, model year or trim. If you decide to continue your subscription after your trial, the plan you choose will automatically renew and you will be charged according to your chosen payment method at then-current rates. Fees and taxes apply. To cancel you must call SiriusXM at 1-866-635-2349. See SiriusXM Customer Agreement for complete terms at siriusxm.com. All fees and programming subject to change.
- 15 Stated rates of acceleration are estimated based upon manufacturer's track results and may vary depending on model, environmental and road surface conditions, driving style, elevation and vehicle load.
- 16 2021 EPA estimated fuel economy (city/highway) is 22/29 mpg for GLC 300 SUV, 21/28 mpg for GLC 300 4MATIC SUV, and 22/28 mpg for GLC 300 4MATIC Coupe. Compare the estimated mpg to the estimated mpg of other vehicles. You may get different mileage depending on how fast you drive, weather conditions and trip length. For other models, please visit fueleconomy.gov or MBUSA.com.
- 17 The carbon-ceramic brakes are designed expressly for high-performance braking. It is a characteristic of their materials and design that brake noise/squeal may result, along with differing brake pedal feel at lower brake temperatures compared to higher operating temperatures.
- 18 Driving while drowsy or distracted is dangerous and must be avoided. ATTENTION ASSIST® is a warning system only. ATTENTION ASSIST and Active Lane Keeping Assist may be insufficient to alert a fatigued or distracted driver of lane drift and cannot be relied on to avoid an accident or serious injury. See Operator's Manual for system's operating speeds and additional information and warnings.
- 19 Active Distance Assist DISTRONIC® cruise control is not a substitute for active driving involvement. It does not adapt cruising speed in response to stationary objects, nor does it predict the curvature and lane layout of the road ahead or the movement of vehicles ahead. Active Steering Assist requires driver to hold steering wheel and be ready to steer vehicle at any time. It may not recognize lane markings in some lighting, weather and road conditions. It is the driver's responsibility at all times to be attentive to traffic and road conditions, and to provide the steering, braking and other driving inputs necessary to retain control of the vehicle. Drivers are cautioned not to wait for the system's alerts before braking, as that may not afford sufficient time and distance to brake safely.
- 20 Active Lane Change Assist is not a substitute for active driving involvement. It estimates but does not predict the curvature and lane layout of the road ahead or the movement of vehicles ahead. It is the driver's responsibility at all times to be attentive to traffic and road conditions, and to provide the driving inputs necessary to retain control of the vehicle. System may not detect some objects, obstacles or vehicles in the area into which the vehicle would move. See Operator's Manual for system operating speeds and additional information and warnings.
- 21 Drivers are cautioned not to wait for the system's alerts before braking, as that may not afford sufficient time and distance to brake safely. Braking effectiveness also depends on proper brake maintenance, and tire and road conditions. See Operator's Manual for system operating speeds and additional information and warnings.
- 22 No system, regardless of how advanced, can overcome the laws of physics or correct careless driving. Please always wear your seat belt. Driver's deliberate steering inputs are required to initiate the system's action, and can override its intervention at any time. See Operator's Manual for system operating speeds and additional information and warnings.
- 23 Driver is responsible for safely slowing and/or stopping vehicle at intersections, and for giving right-of-way to other drivers. System is not a substitute for driver awareness to posted speed limits and other conditions. Driver is responsible for safely operating vehicle in accordance with local traffic laws and driving conditions.
- 24 Heated steering wheel replaces sport steering wheel with a round design on GLC 300 models with AMG Line or *designo* Nappa Leather Package.
- 25 Read Operator's Manual before towing. In some states, aftermarket trailer brakes are required. See dealer for details.
- 26 Requires Natural Grain Black Ash wood and aluminum trim or AMG Carbon Fiber trim.
- 27 Black upholstery w/Red stitching includes standard Red seat belts on AMG GLC 43. Black Nappa leather w/Grey Accents includes standard Silver seat belts on AMG GLC 63 S. Black seat belts are optional with these upholsteries at no extra charge.
- 28 Wireless charging and NFC pairing available only for devices with compatible technology and size. See Operator's Manual for more information. Devices sold separately.
- 29 Roadside Assistance repairs may involve charges for parts, service and towing. Vehicle must be accessible from main roads. Depending on the circumstance, these services may be provided by an outside provider, courtesy of Mercedes-Benz Roadside Assistance. Restricted roadways, acts of nature and vehicle accessibility may limit our ability to provide services to you. For full details, eligibility requirements, and limitations/exclusions of Sign and Drive services, as well as the Roadside Assistance Program, please see your dealer.

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